

Technical Data Sheet

Icorene 3545 AO+ GRN 6203

Linear Low Density Polyethylene

Product Description

Icorene 3545 is a linear low density polyethylene specifically developed for rotational moulding. This grade is suitable for use in general purpose applications. It has a good balance of properties such as toughness, easy flow and stiffness.

| | |
|--------------------------|--|
| Processing Method | Rotomolding |
| Attribute | Good Flow; Good Processability; Good Toughness; High Stiffness; UV Resistant |
| Forms | Powder |
| Appearance | Natural Color; Unspecified Color |
| Additive | UV Stabilizer |
| Application | Containers; General Purpose; Tanks |

| Typical Properties | Nominal Value | Units | Test Method |
|---|---------------|-------------------|-------------|
| Physical | | | |
| Melt Flow Rate, (190 °C/2.16 kg) | 4.5 | g/10 min | ASTM D1238 |
| Density | 0.935 | g/cm ³ | ASTM D1505 |
| Mechanical | | | |
| Tensile Strength at Yield | 18.0 | MPa | ISO 527 |
| Tensile Strength at Break | 21.0 | MPa | ISO 527 |
| Environmental Stress Crack Resistance, (Condition B, F50, 100% Igepal, 50 °C) | >150 | hr | ASTM D1693 |
| Flexural Modulus | 550 | MPa | ISO 178 |
| Impact | | | |
| Drop Impact Resistance, (-20 °C, Internal Method) | 175 | J/cm | ASTM D4226 |
| Hardness | | | |
| Durometer Hardness, (Shore D) | 54 | | ISO 868 |
| Thermal | | | |
| Vicat Softening Temperature, (A (10N)) | 114 | °C | ISO 306 |
| Melting Temperature | 126 | °C | DSC |